

INSTALLATION OF FLUSH PULL HANDLES

Flush Pull handles by WALA should be mounted in a steady and strongly way. It is recommended to glue them using two-component, quick-setting glue SikaFast®-5221 NT. It is a fast-curing adhesive with increased elasticity, developed to replace mechanical connecting techniques such as welding, riveting, screwing, etc. Before gluing, make sure that the surface is clean, dry and free of dust and grease. If necessary, you can use Sika® Cleaner P to remove substances and impurities. In case of very smooth surfaces, you can increase the adhesion with Sika® ADPrep.



Spread the glue evenly around the handle and proceed immediately to its assembly - the glue opening time is 10 minutes. After this time, the joined surfaces should no longer be moved against each other. The fixing time of the glue in which initial strength can be achieved is approximately 25 minutes. Excess unhardened glue that appears after pressing the handle should be removed as soon as possible with a dry cloth with the addition of a solvent or similar. After hardening, the glue can only be removed mechanically. The optimum bonding temperature is in the range of 15 to 25 °C and it affects the hardening speed of the glue.